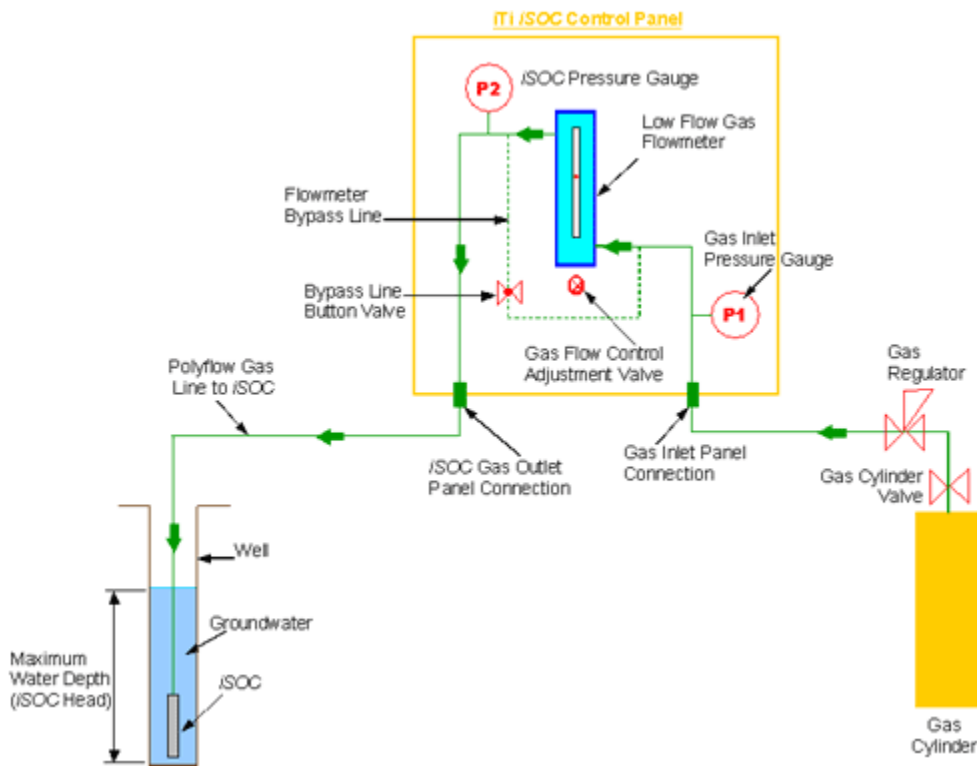


## iSOC Equipment Setup (Quick View)



## Installation and Startup Procedures

1. Setup requires: iSOC™ unit, control panel, two stage low flow regulator & gas cylinder.
2. Turn the regulator counterclockwise (make sure the pressure of the regulator is at zero).
3. Open gas valve on the tank and make sure there is no gas flow (none when set at zero).
4. Connect all equipment with polyflow tubing (0.250 inch OD and 0.170 inch ID). Use warm water to soften the tubing before attaching to the barbed fittings on control panel and isoc.
5. Calculate injection well head pressure and adjust to operating pressure following the installation instructions accompanying your iSOCs or refer to our website for the iSOC User Guide or contact your iSOC Sales Rep who will answer your questions.
6. Adjust regulator to set inlet gas pressure 3-4 psi higher than well head pressure. (System is now pressurized).
7. Set rotameter to 25cc/min and press release valve for 8-10 seconds to purge the lines.
8. Attach secure line to lifting eye found on the iSOC™ and then slowly install to bottom of well/or target point.
9. Adjust/set rotameter to 15cc/min (if using oxygen) Contact Sales Rep for all other gases.
10. Leak test all fittings.